

俊和-中國中鐵聯營 CHUN Wo-CRGL JOINT VENTURE

Wan Chai Development Phase II Central – Wan Chai Bypass at Wan Chai East Silt Screen Deployment Plan

Silt Screen Deployment Plan

A 12/04/10 Submission for Approval Cecil Cheng P C Chan

0 11/03/10 Submission for Approval Cecil Cheng P C Chan

Rev Date Status Prepared By Reviewed and Approved By Construction Manager

俊和一中國中鐵聯營

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Contract No. HK/2009/02 Wan Chai Development Phase II Central – Wan Chai Bypass at Wan Chai East Silt Screen Deployment Plan

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1.0 Introduction

The purpose of this deployment plan is to illustrate the general layout, the construction programme, details on the design, operation and maintenance of the silt screens to be installed for the dredging and filling works of "Wan Chai Reclamation" as recommended in the approved EIA report (Registration No.:AEIAR-125/2008).

2.0 List of documentation to be referenced

2.1 Particular Specification, the relevant clauses and our remarks for the works are listed as follows for ease of references.

PS Clause No.	Relevant Remarks
PS Appendix 25.4, EP No. EP-356/2009 Clause 2.9 refers.	The permit holder shall liaise with the owners and the operators of the seawater intakes on details of silt screen installation, maintenance and removal at the seawater intakes.
PS Appendix 25.4, EP No. EP-356/2009 Clause 2.9 refers.	At least two weeks prior to the commencement of the marine works, the permit holder shall deposit with the Director four hard copies and one electronic copy of a silt screen deployment plan to provide details of the design, operation and maintenance requirement of the silt screen systems.
PS Appendix 25.4, EP No. EP-356/2009 Clause 2.9 refers.	The silt screen deployment plan shall be certified by the ET Leader and verified by the IEC as conforming to the relevant information and recommendation contained in the approved EIA report (Reg. No. AEIAR-125/2008) and liaison results with the owners and the operators of the seawater intakes.
PS Appendix 25.4, EP No. EP-356/2009 Clause 2.9 refers.	Silt screens shall be installed at seawater intakes prior to the commencement of the corresponding marine works.
PS Appendix 25.4, EP No. EP-356/2009 Clause 2.9 refers.	To avoid refuse entrapment and to ensure representative impact monitoring results, silt screens shall be maintained and refuse around them shall be collected at regular intervals on a daily basis so that water behind the silt screens be kept free from floating debris during the impact monitoring period.

3.0 General Layout of Location of Silt Screen

- 3.1 The deployment of Silt Screen would be divided into two phase as follow:
 - Phase 1 Silt Screens to be deployed prior to the reclamation works of WCR1. The silt screen to be installed at the existing WSD salt water intakes and existing Sun Hung Kai Centre intakes. It is anticipated to be installed by mid of April 2010 and would be maintained for approximate 24 months until the



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commissioning of the new WSD salt water pumping station and new Sun Hung Kai Centre pumping station by early March 2012.

- 3.1.2 Phase 2 Silt Screens to be deployed prior to the reclamation works of WCR2. The silt screen to be installed at the intakes of proposed WSD salt water pumping station, proposed Sun Hung Kai pumping station, proposed China Resource Building pumping station and proposed Great Eagle Centre/ harbour Centre. It is anticipated to be installed by mid of February 2012 and would be maintained for approximately 43 months until the anticipated completion of all marine works by mid August 2015.
- 3.2 The layout plans and schedule for deployment of silt screens at different phases mentioned should refer to Appendix A.

4.0 Deployment Schedule

4.1 The deployment schedule of the silt screens could refer to the table below. It is prepared based on the Initial Works Programme and may subject to changes to reflect the actual site progress:

Staging	Anticipated Instal	しゅだっち いしつせとさ し		Anticipated Removal by	Total Duration, days	
	From (a)	То		(b)	= (b)- (a)	
Phase 1	15 April, 2010	30 April, 2010	15 March, 2012	15 March, 2012	700	
Phase 2	1 February, 2012	15 February, 2012	4 August, 2015	4 August, 2015	1280	

4.2 Silt screens installations would be completed prior to the commencement of relevant phase of dredging works, the silt screens would only be removed upon completion of the relevant phases or as agreed with the Engineer.

5.0 Installation Method

5.1 Preparation

5.1.1 Prior to installation of the silt screen, the contractor would liaise with relevant operators for the operation. The pump stations each consist of 2 to 4 number of water intake pipes. Temporary suspension of pump of each intake pipe in turns is required prior to the installation of the respective silt screen system to each intake pipe. The silt screen to each water intake pipe would be installed one by one such that the overall operations of the pump house would not be adversely affected. The schedule of installation works should be agreed by the relevant stakeholders.

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5.1.2 The silt screen system would consist of a frame mounted on the external wall of the intake, and a steel fence with geotextile to be inserted into the frame. The silt screen system would be pre-fabricated prior to the installations. Extra number of steel fences with geotextile would be fabricated as standby unit in case of any repairing works required in the future. The details of the pre-fabrication units should refer to Appendix B.

5.2 Installation of the wall mounted frame

- 5.2.1 The relevant pump of water intake pipe should be switched off. The prefabricated steel frame would be lifted to the required position by use of mobile crane.
- 5.2.2 A foreman would be sited at location near the shoreline to supervise the operation.
- 5.2.3 Divers would be located at sea near the shoreline to help placing the steel frame in position and for installation of the frame to the external wall of the water pump house by bolt and nuts anchorage.
- 5.2.4 Holes drilling to the external wall would be carried out by the divers using pneumatic air driller and Hilti bolt Type HSL-3 or equivalent would be adopted as the anchorage system.
- 5.2.5 Refer to Appendix C for the graphical illustration of the installation of the wall mounted steel frame.
- 5.3 Installation of the silt screen fencing into the wall mounted frame
 - 5.3.1 The relevant silt screen fencing should be inserted into the wall mounted frame.

 A foreman would be sited at location near the shoreline to supervise the operation.
 - 5.3.2 The pump of water intake pipe should be switched off. The pre-fabricated silt screen fencing would be lifted to the required position by use of mobile crane.
 - 5.3.3 Divers would be located at sea near the shoreline to help placing of the silt screen fencing to proper positions. A steel wire would be installed to the lifting eye of the silt screen fencing for ease of later maintenance. The steel wire would then be brought up to the ground level and fix to the chain block pulley would to be installed on land.
 - 5.3.4 Refer to Appendix C for the graphic illustration of the installation of the silt screen fencing into the wall mounted frame.
- 5.4 Silt Screen has been designed to have sufficient clearance from the external wall of the pump houses to allow placing of relevant equipment by Environmental Team to carry out water measurement and sampling behind the screens. Either marine access or land



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access would be maintained at all time for the Environmental Team to perform their monitoring duties, layout plans illustrating the access routes are attached in Appendix G.

6.0 Maintenance and Removal

- 6.1 Site foreman and supervisors will be assigned to check the condition of the silt screens at regular intervals on a daily basis during the course of the marine works. An inspection checklist with format as attached in Appendix D would be used for recording the conditions of the silt screens.
- 6.2 Completed checklists will be kept on site for record.
- 6.3 If silt screens are found damaged and repairing works are identified as necessary, all marine works at our works area in relation to the location of silt screens would be suspended. The silt screens would be lifted up from the sea by using chain block pulley system, and the damaged parts (e.g. geotextile filter, steel mesh, steel frame...etc) of silt screens would be replaced.
- 6.4 The suspended marine works as mentioned could only be resumed after satisfactorily repairing of the damaged silt screens.
- 6.5 As regular maintenance, refuse around the silt screens would be collected on daily basis to avoid blockage of sea water flow by floating debris.
- 6.6 Spare geotextile materials and pre-fabricated silt screen would be stored on site. It would be treated as standby materials to allow for prompt replacement in case of any damages the silt screens observed.
- 6.7 Prior to removal of the silt screen, relevant intake of water pump stations should be temporarily switched off. The contractor would liaise with relevant operators for the operation. The silt screen would then be lifted up by using chain block pulley system. Any screw nuts of anchor bolts to be loosen under the water level would be carried out by using divers.

7.0 Technical Details and Materials for the Silt Screen

- 7.1 The Silt Screens would be pre-fabricated on site prior to installation to the relevant intakes. The typical details and calculation checking of the silt screen system should refer to Appendix B. ICE checking certificates would be separately submitted to the Engineer on site.
- 7.2 The permeable Silt Screens would consist of geotextile materials. The technical properties of the geotextile materials should refer to Appendix E.
- 7.3 The Silt Screen would also consist of steel mesh material as fencing. The technical properties of the steel mesh material should refer to Appendix F. Galvanized mild steel mesh will be used.

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7.4 All other steel materials for the steel frame to be complied with Grade 43A or \$275 standards. All steel materials to be galvanized mild steel.

8.0 Liaison Results with the Intake Owner and Operator

- 8.1 Silt Screens for Existing Sun Hung Kei Pump Station Intakes
 - 8.1.1 Responsible person named Mr. Y. C. Lee, posted Senior Maintenance Engineer, tel: 3766 6164, möbile 9160 6832 and e-mail: yclee1@shkmgt.com.
 - 8.1.2 It is agreed that the silt screens to be mounted on the external wall face of the pump house. The permeable silt screens should be removable type and the screens should be lifted up and removed upon requested from Sun Hung Kei Pump Station for ease of their regular maintenance.
 - 8.1.3 It is principally agreed that the installations of silt screens to be carried out on Saturday. The exact schedule of installation work shall be further coordinated in order to minimize downtime of the sea water pumps.
 - 8.1.4 Trial test shall be performed on site to check the functionality of the silt screens before it is put into full operations.
- 8.2 Silt Screens for Existing WSD Pump Station Intakes
 - 8.2.1 Responsible person named Mr. K. Y. Hong, posted Inspector Mechanical, tel: 2880 2528 and e-mail: kam_yiu_hong@wsd.gov.hk.
 - 8.2.2 It is agreed that the silt screens to be mounted on the external wall face of the pump house. The permeable silt screens should be removable type and the screens should be lifted up and removed upon requested from Water Supplies Department for ease of their regular maintenance.
 - 8.2.3 It is agreed that the base and sides of the wall mounted frame to be sealed up by fixed steel plate instead of hanging curtain materials, to ensure protection to the intake systems.
 - 8.2.4 The exact date for installation works should be further confirmed with WSD representative prior to operations.
- 8.3 Silt Screens for other Proposed Pump Station Intakes
 - 8.3.1 Liaisons with relevant owners to be carried out at least one month prior to installations of relevant silt screens.



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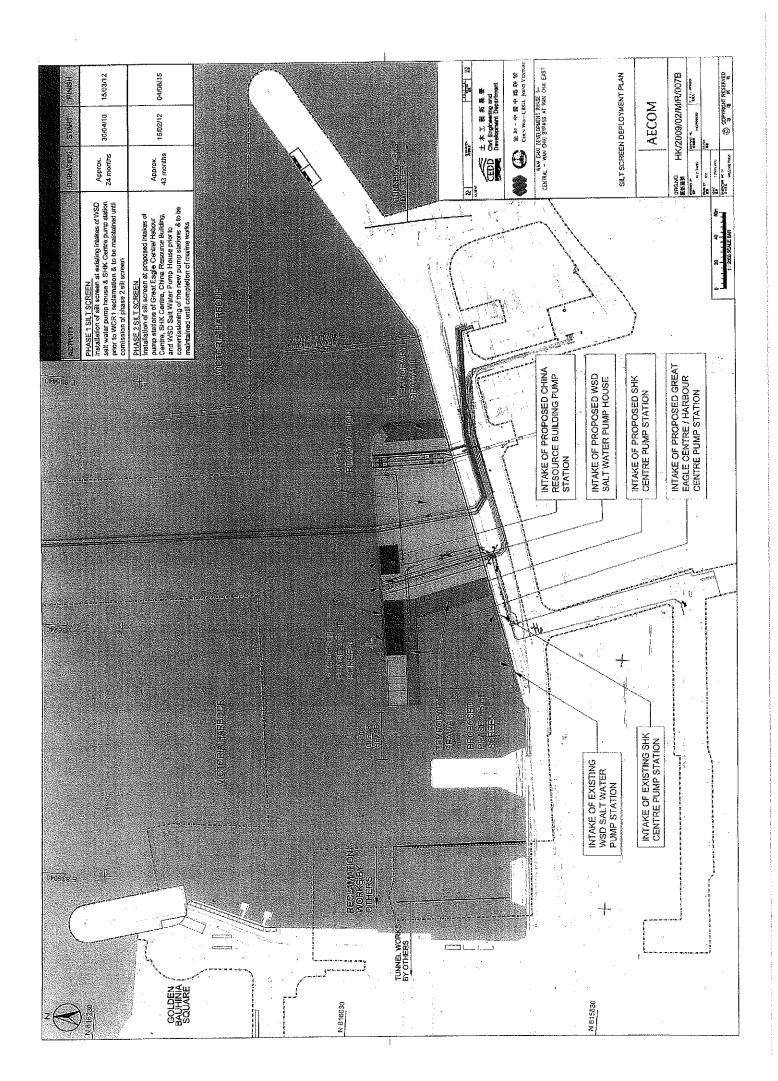
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8.3.2 The design and installation details of the silt screens for the proposed pump houses to be discussed and agreed with relevant owners prior to functioning of relevant pump houses on 2012.

9.0 Appendices

- 9.1 Appendix A Silt Screen Deployment Plan
- 9.2 Appendix B Detailed Drawing and Calculation Checking of the Silt Screen System
- 9.3 Appendix C Graphical Illustration for the Installations of the Silt Screen System
- 9.4 Appendix D Daily Inspection Checklist
- 9.5 Appendix E Technical Properties of the Geotextile Material Tencate Mirafi FW300
- 9.6 Appendix F Technical Properties of the Steel Mesh Material Golik 228G
- 9.7 Appendix G Access of Environmental Team to carry out water measurement and sampling

- 9.1 Appendix A
- Silt Screen Deployment Plan



9.2 Appendix BDetailed Drawing andCalculation Checking of the SiltScreen System

Design Calculation

Dimensions of steel fence:

Height of steel fence width of steel fence steel fence member = no. of steel fence for each frame	50 x 50 x 4mm	= = Equal And =	3.050 2.250 gle 2.000	m
weight of steel angle member		=	3.060	kg/m
weight of steel mesh member		=		kg/m2
weight of geotextile		=		kg/m2
Loading of steel fences:			- "	
weight of steel member of each fence		=	32.436	kg
weight of 2 layer of steel mesh for each fence	•	==	54.351	
weight of 1 layer of geotextile for each fence		=	1.887	· ·
			1,001	1.50
Therefore, weight of each fence		=	88.674	ka
Factored DL = $1.2 \times 10 \times$	88.674	==	1.064	₩.
For 2.000 nr of fence, total factored DL.		=	2.128	kN
<u>Dimensions of wall-mounted steel frame:</u>				
Height of steel frame		=	6.000	m
width of steel frame		=	2.300	m
steel frame member =	102 x 51 x 10.0	6 kg/m		
no. of steel frame for each silt screen		=	1.000	nr
weight of steel angle member		=	10.600	kg/m
•				_
Loading of wall-mounted frame:				
weight of major steel member of the frame		==	175.960	ko
weight of steel members for the MS plates		=	54,263	
2 Section 2014 to the place			UTIEUU	ĸÿ
Therefore, weight of each frame			വരവ വർഗ	t
Factored DL = 1.2 x 10 x	230,223		230.223	
I CONTOUR TO THE TOTAL TOTAL	23U.ZZ3	_	2,763	KIN

All steel material use to be Grade \$275

Capacity Check for the Steel Frame:

Check Bending to the bottom member of frame

design UDL

2.128 kN

max, bending moment

= 0.125 x UDL x L^2

1.347 kNm

Use

102 x 51 x 10.6 kg/m

Z = 8140.000 mm3

max. bending stress = 16

165.447 N/mm2

< 275.000 N/mm2

ΟK

L

UDL

Check Shear at Support of the bottom steel frame

max. shear force, V =

2.394 kN

cross section area =

1330.000 mm2

max. shear stress =

1.800 N/mm2

165,000 N/mm2

OK

Check Tension on the vertical members of the steel frame

max. shear force, V =

2.394 kN

total DL of the steel frame =

2,763 kN

DL at each vertical member =

1.381 kN

cross section area =

1330.000 mm2

max. tensile force =

3.776 kN

max, tensile stress =

2.839 N/mm2

K.

275.000 N/mm2

OK

Apply 4mm fillet welds to all connctions unless otherwise stated

Welding Check:

max. shear force

2.394 kN

welding length required

2.394 x 1000

215.000 x 4 x 0.7

mm

28.750 mm

Provide welding length

50.000

ΟK

Capacity Check for the Cantilever Arm:

Check Bending to the cantilever arm

Cantilever arm =

0.800 m

Number of support at each side =

2,000 nr

max, bending moment

= Vx cantilever arm/ nr of support

0.958 kNm

Use

50 x 50 x 2.5mm x 3.68 kg/m

Z

6990.000 mm3

max. bending stress =

137.007 N/mm2

;

275.000 N/mm2

Check Shear at the cantilever arm

max. shear force, V =

· 2.394 kN

Number of support at each side =

2.000 nr

cross section area =

468.000 mm2

max, shear stress =

2.558 N/mm2

<

165.000 N/mm2



Capacity Check for the Anchorage Bolts:

Total factored DL of the steel frame and steel fence, W:

W =

4.891 kN

Nos. of anchor bolts provided =

4.000 nr

max. shear force to each bolt =

1.223 kN

Use

HSL-G-R M12 with 80mm anchorage length

max. allowable Shear Force at each bolt = 24.4 kN

> 1.223 kN OK

Allowable Flow Capacity of the Silt Screen

Flow capacity of the Geotextile

FW300

100

90.000 L/m2/s

Total flow capacity allowable for each screen

==

 $2.25 \times 3.05 \times 2 \times 90$

_

 > required flow rate = 375 L/s

OΚ

(SL-G-R heavy-duty anchor

Design resistance, R_d [kN]: $f_{cc} = 30 \ N/mm^2$

	4	64.6	1	+	-	
	-	24.1 41.8		-	<u> </u>	
() ()		479	+	┞	-	-
	,	10.4	11.5	12.0	13.4	14.9
		0,	30,	45°	60°	,06
	Anchor size	Tensile. Nes		Combined	load	Shear, Ved

Recommended load, F_{30} in [kN], $f_{cc} = 30 \ \text{N/mm}^2$

1	1	7	7	Т	7		
	Z :	201	200	e e e	200		
	4	+	+	4	-		
The Control	222		88	37.7	45.4		
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	T SIZE	N Z		med		>	١.
	Anchor size	Tensile		Combined	peol	100	į,
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Recommended load for specific application

M120 M120 M120 foo (kN): Load in different concrete strength

tr: Influence of anchorage depth

actual androtage version
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T = hact
ا نبو

M20	130		
HA16	3.05		
I NIE	1	- -	
2000	2 8	75	
	88	85	3
	* 128	1	ונותו
	200		inge Trons

HSL-G-R heavy-duty anchor

fa: Influence of anchor spacing

		Tensile!/Shear	hear	THE STREET	
Anchor spacing.	Na Service Control		HSCGR	ALC: A STATE OF	10000000000000000000000000000000000000
s (mm)	M8	N.O	M12	#16	M20
. 65	0.70				
72	0.72	0.70			
208	0.73	0,71	0.70		
105	67.0	0.76	0.74	0.70	
130	0.85	0.81	6.79	0.73	0.70
155	0.00	0.86	187	0.77	0.72
100 ST 10	0.95	0.90	0.87	08'0	0.75
195	0.	0,94	0,91	0,82	0.77
226		1.0	0.97	0.87	0.80
240			1.0	0.89	0.82
275			1,0	5.9	0.86
315				1.0	0.91
350				1.0	0.95
395			700		1.0
480					1.0

Smw = hrom, Ser = 3-had

 $f_A = 0.15 \frac{s}{N_{\text{sct.}}} + 0.55$

Sepairate multiple-anchor fasterings must be at least a 2.2 s_c apart to ensure they do not influence each other.

fainfluence of edge distance

	1	्र						_					_					
W.		M20					0,30	0,35	0.41	0.50	0.5	0.64	0.75	0	6.9	0"1	1.0	
	3	8416				0.30	0.41	0.52	0,55	0.66	0.72	0.83	1.0	0,1	1.0	-		
Shear, fry	Anchor size	N-12	-		0.30	0.44	-	-	-	0.92	-	1.0						
She	Anch	500	L		0	0	0	Ó	Ö	0	١.	Ľ				_		
		NA10		0.30	0,44	0.59	0.74	0.78	0.85	1.0								
		N.B	0.30	0.37	0.40	0,59	7.00	0.95	1.0									
	REWEST.	MZO					0.70	0.73	0.75	0.78	08.0	0.84 48.0	0.94	0.92	96.0	a l	0,	
		Mie				0.70	0.74	0.79	08'0	0,85	0.88	0.92	0,1	1.0	1.0			
	Ahchor size	34/12			0.70	97.0	0.83	0.88	0.90	96.0	1.0	1.0						
Ferris IIe, fax	10000	M10		0.70	0.71	0.78	0.85	0.91	0.93	1.0		-						
	19.5	89	0.70	0.73	0.75	0.82	0.90	26'0	0,								11.12%	
	distance.	(mm)	385	1.2	. 90	- 502	MACE AND STREET	A55	208	187	2002	256	265	912	300	225	(46)	APPLICATION CO.
		1																AMERICAN COMPANY

 $f_{RV} = 0.47 \frac{c}{h_{nom}} - 0.17$

Cmin = hrom, Cor = 2.5 hrom

 $c_{min} = h_{norm} \ c_{er} = 2.5 \cdot h_{act}$

 $f_{RN} = 0.2 \frac{c}{h_{BG}} + 0.5$

The engine street is the edge of a concrete component which can take up 0.25 times the anchor load the edge of a concrete component which can take up 0.25 times the anchor load the edge distance is equal to or less than c_{x} . To combined loads with influence of edge distance: $f_{R\alpha} = f_{RN} - (f_{RN} - f_{RN}) \cdot \frac{\alpha}{90}$

HSL-G-R heavy-duty anchor

HSL-G-R heavy-dufy anchor

M-20 700 450 245 1421 550

700 450 157 985 375

1450 700 700 84.3 380 150

700 450 58:0 23:f

700 700 450 36.6 10e

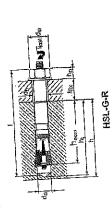
Yleid strength
Stressed cross-section
Effective monent of resistance
Design bending moment

[Mmm] [mm] [mm]

HSL-G-R

Nominal tensile strength

Anchor mechanical properties



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Archor size HSIG-R dameter st clameter fexture thickness for length + washer tening torque
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Archor size HSI On bit clameter Hole depth Mar. Reture thekness Anchor length Hant height + washer Tightening Loxuse Width acrose flats Geavance hole Washer diameter Mar. base material this
Studies (minu) (
Setting Details: Control Contro
B B 로 본 최 _ 트 트 호 호 호 호 드 디 드

Installation equipment

Rotary hammer (TE1, TE2, TE5, TE6, TE15, TE15-C, TE18-M, TE35, TE55, TE76), a hammer and a torque wrench.

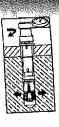
Setting operations

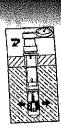




Drill hate with drill bit.

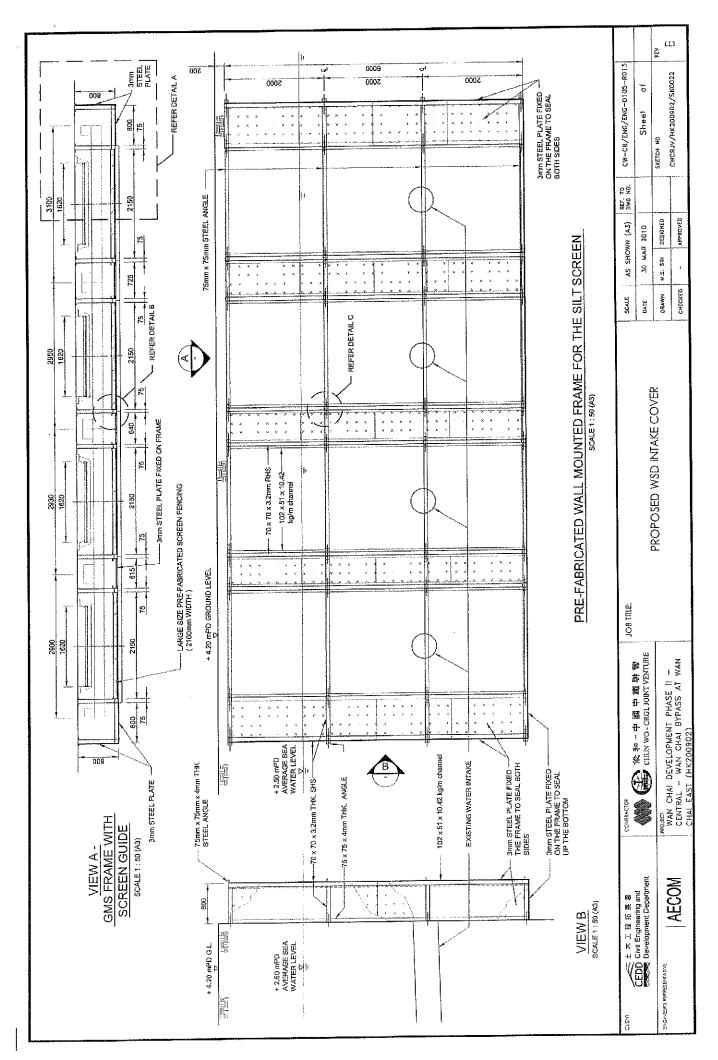
Install anchor.

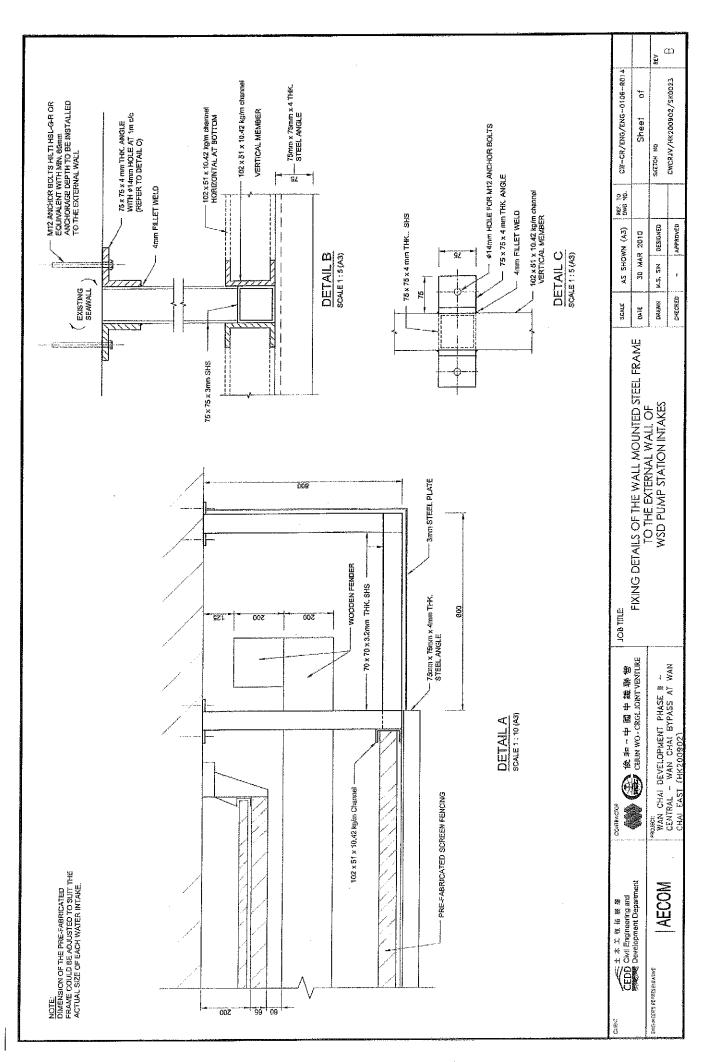


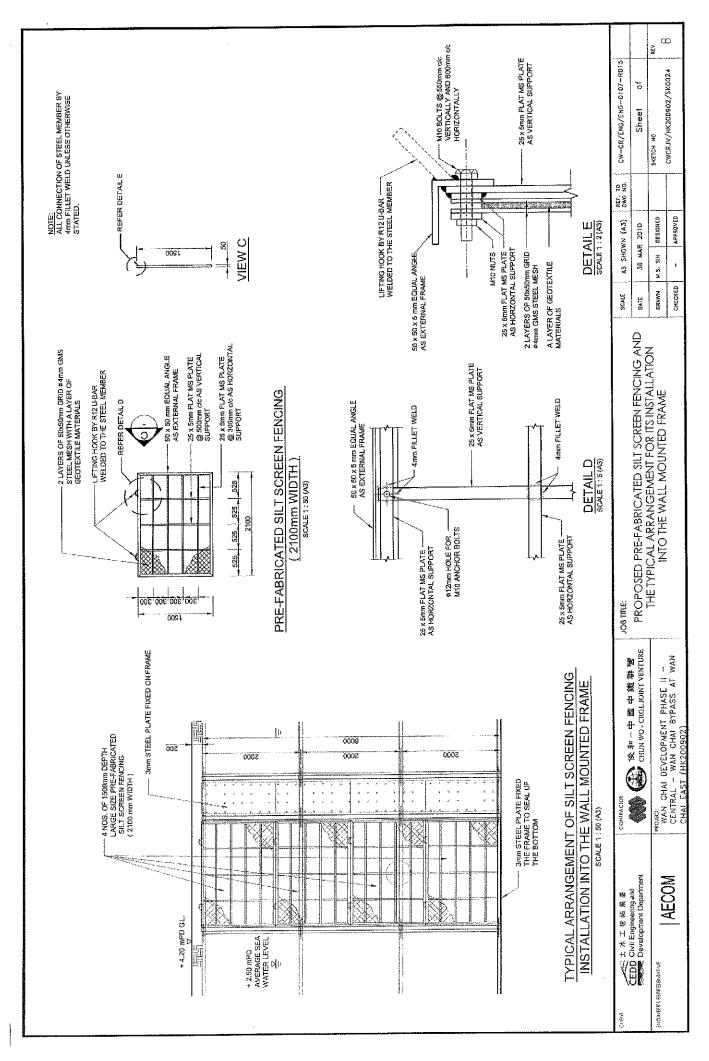


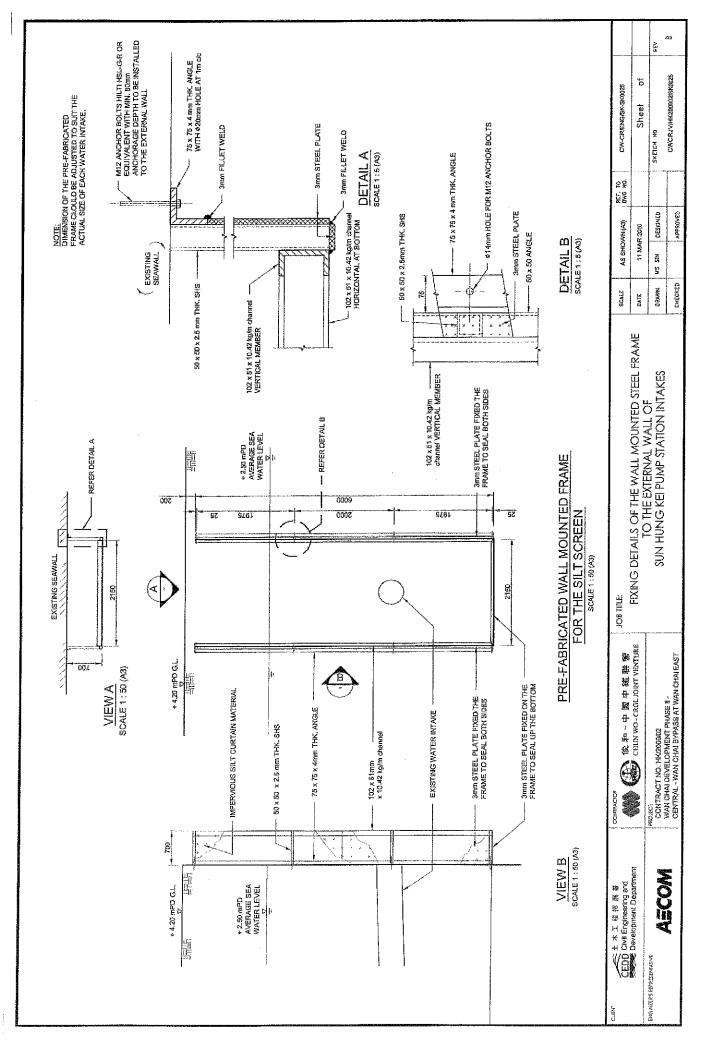


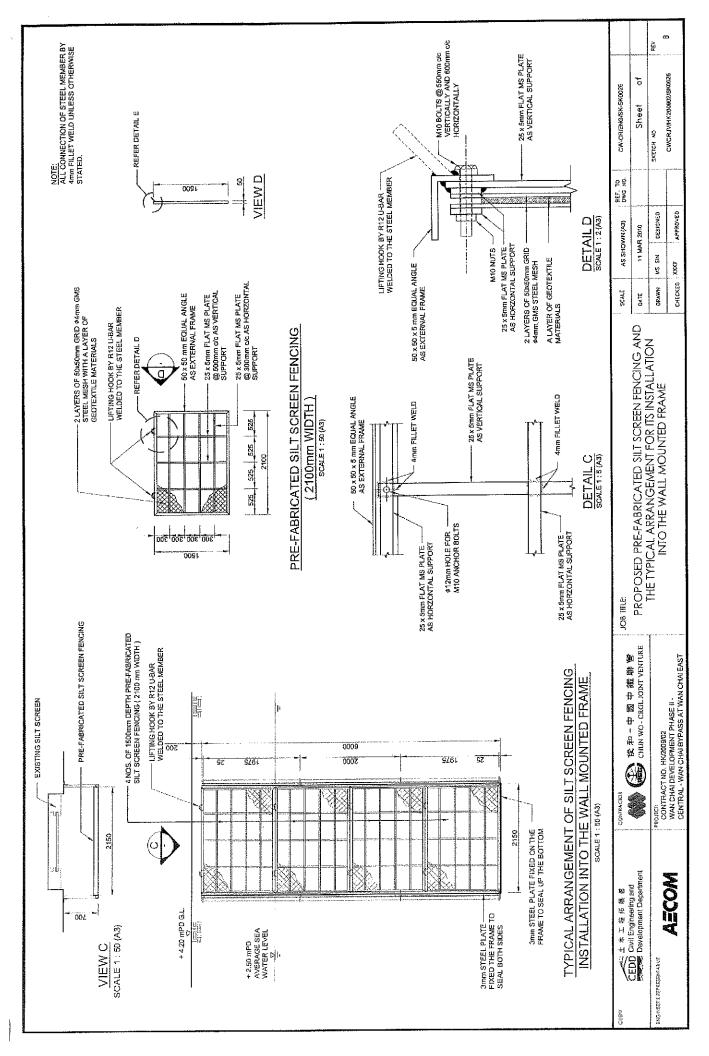
Apply tightening torque







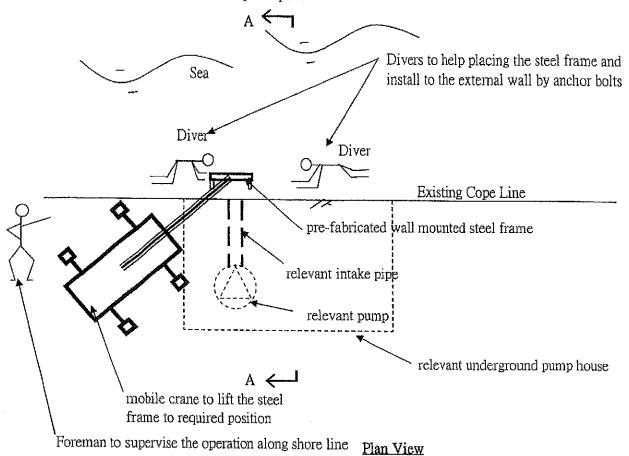


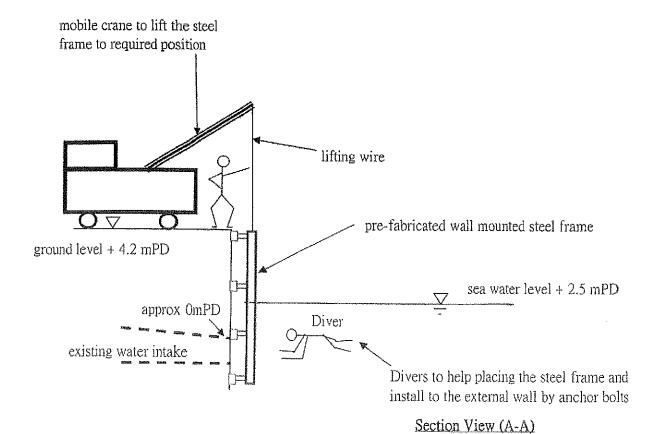


9.3 Appendix C — Graphical Illustration for the Installations of the Silt Screen System

Graphical Illustration for Installation of Wall Mounted Frame

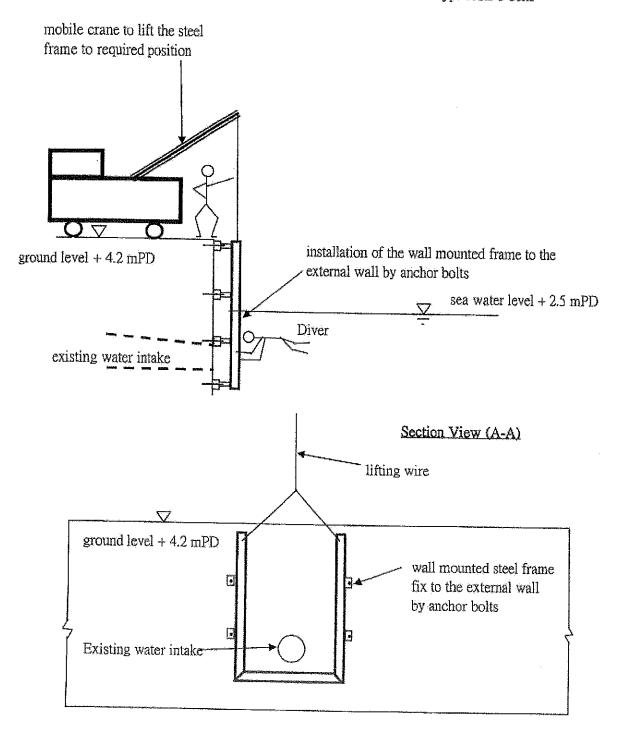
- 1. Swith off the relevant intake pump
- 2. Lift the pre-fabricated steel frame to the required position





Graphical Illustration for Installation of Wall Mounted Frame

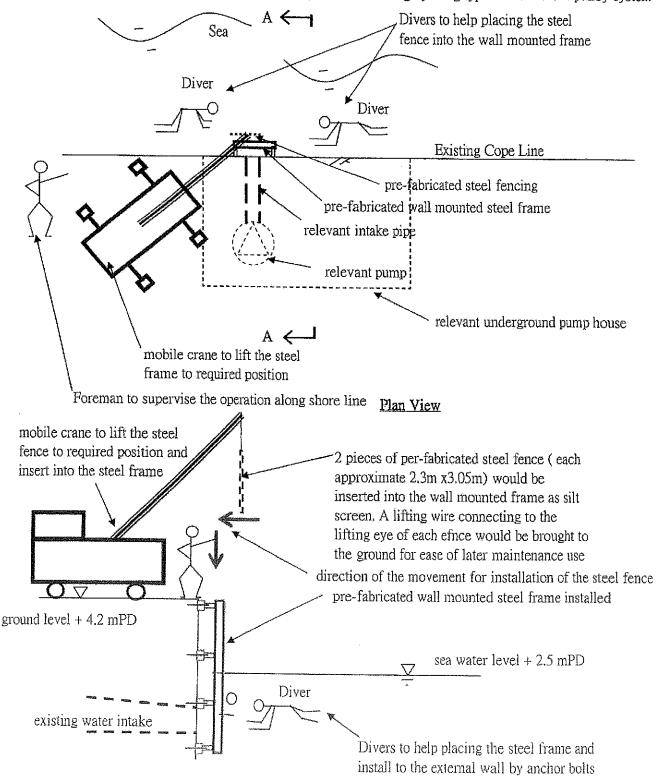
3. Drill holes to the external wall by pneumatic air driller and install Hilti type HSL-3 bolts



Elevation View

Graphical Illustration for Installation of the Silt Screen Fencing

- 1. Swith off the relevant intake pump
- 2. Lift the pre-fabricated silt screen fencing (bottom piece) to the required position and insert into the frame
- 3. Maintain a steel wire at the lifting eye of the steel fence and bring it to ground
- 4. Lift the other piece of pre-fabricated silt screen fencing (upper piece) and insert into the wall mounted frame
- 5. Maintain another piece of steel wire at the lifting eye of the steel fence and bring it to ground
- 6. Tie the two piece of steel wire properly at existing lifting arm of the pump house for ease of later maintenance use
- 7. Later maintenance would be carried out by lifting up the steel fencing by using typical chain block pulley system



Section View (A-A)

- 9.4 Appendix D
- Daily Inspection Checklist





俊和一中 國中鐵聯營 CHUN WO-CRGL JOINT VENTURE

Contract No.	HK/2009/02						
Contract Title	Wan Chai Development Phase II - Central - Wan C	hai By	/ Pass	at W	an Ch	ai Eas	3t
	Silt Screen 每日檢查表						
說明: ✓ × ·	 滿意 不滿意,須改善 不適用						
位置:							
日期:			• • • • • • • • • • • • • • • • • • • •				<u></u>
		星期	星期二	星期三	星期四	星期五	星期六
整潔							
1. 沒有垃圾	在架內						
2. 没有泥水	在架內						
3. 已清理架	为垃圾						
其他問題(請	註明):						
鐵架狀況							
1. 鐵架沒有	損壞						
2. 鐵網沒有	損壞						
3. 繋緊螺絲	沒有鬆脫						
其他問題(請	註明):						
隔泥布狀況							
1. 隔泥布沒	有損壞						
2. 沒有隔泥	布在業主的隔泥網上						
3. 隔泥布沒	有鬆脫						
其他問題(請	註明):						
	簽署:						

9.5 Appendix E – Technical Properties of the Geotextile Material – Tencate Mirafi FW300

Mirafi[®] FW Woven Filter Geotextiles

Property		Unit	FW300	FW400	FW402	FIA/404	FW700	
Wechanical properties		,						-
Wide width tensile strangth								
ISO 10319, ASTM D4595								
Mean tanalla strangth	MD	kN/m	45	35	45	45	45	
Mean tansile strangth	CO	kN/m	45	35	30	45	OE	
Grab tensjile strengtli								
ASTM D4632								
Mean tensile strength	MD	kN	1.8	7.4	1.6	1.5	1,7	
Vienn tensile strength	CD	kN	1.5	1.2	0.9	1.5	1.3	
Extension at peak strength	MD	%	20	20	25	20	25	
xtension at peak strength	CD	%	20	20	20	20	20	
GBR puncture strength								
SO 12236, ASTM D6241								
Mean puncture strength		kN	5.6	4.5	3.0	5.5	4,5	
UV resistance after 500 hrs								
astm D4995								
strength retention		%	90	90	90	90	90	
lydraullo properties						, "	*********	
Characteristic opening size								
90 12866								
330		រារាព	0.35	0.30	0,25	0.20	0.20	
Percent open area								
CDE-22125*86								
P0A		%	10	10	1D	=	-	
Valer permeshility								
30 11058								
Asan Row rate, Oso		/m ¹ /s	90	50	100	45	20	
lean permittivity, y		S ⁻¹	1.B	1.0	2.0	6.9	0.4	
Nean permeability/velocity index, k _s		cm/s	0.15	40.0	0.75	9.08	0.02	
lominal roll width		m	4.0	4.0	4.0	4.5	3.8	_
lominal roll length		m	100	100	100	100	100	
silmated roll weight		kg	110	75	86	130	80	

He wear flow rate is 90/m²/s which is capable to ablow normal operations of the prime houses.

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Ton Cate Industrial Zhahaf Co., Ltd. South of Nongang Wort Hoad, Godan Port Economic Zono, Zhuhaj 519950, Chica Tek +86 756 086 1615, Fax +86 755 066 1810 Emell: inio.zhuhai@lencalo.com

Ten Cata Gueryatholics Asia San. Blid. 14, Jalan Somenta 27/91, Søksyan 27, 46400 Shah Alom, Selongor Darul Ebeur, Malaysfa Tek 460 3 5192 8580, Fox: 460 3 5192 8575 Emall: Info.asia@legsete.com



%тенсате Mirafi°



Mirati* FW Woven Geotextile





Mirafi® FW-Series Woven Geotextiles

for Engineered Filtration

TenCate™ develops and produces materials that function to increase performance, reduce costs and deliver measurable results by working with our customers to provide advanced solutions.

The Difference Mirafi® FW-Series Engineered Filtration Geotextiles Make:

- Engineered Filtration. Resists clogging while maintaining flow rates in high gradient and dynamic flow conditions.
- Durability. High survivability rating in aggressive installation and loading conditions along with excellent resistance to chemicals in aggressive environments.
- Soil Interaction. Superior soil confinement resulting in greater load distribution.
- Unique Constructions, Manufactured with highly UV stabilized monofilament and multifilament fibers which provide highly uniform opening size (AOS) while maintaining high long-term flow rates. Mirefi® FW-Series geotextiles are manufactured with highly specialized processes to produce unique physical and hydraulic properties not possible with standard geotextiles, woven or nonwoven.

 Seams. Panels can be sewn together in the factory or field, providing cross-roll direction strength to facilitate installation.

APPLICATIONS

Mirafi® FW-Series engineered filtration dectextiles are designed for long-term performance in problematic soil or site conditions to ensure clogging resistance, soil retention in erosion control, and subsurface drainage applications. Mirafi® FW-Series geotextiles are used underneath rip rap or concrete revetment systems along inland waterways and coastal shorelines to protect spillways and embankment dams from overtopping flow. encapsulating cut-off drains and collection systems surrounding landfills, filtration within dams. The geotextile is used adjacent to roadways and other critical structures, encapsulating leachate collection systems under landfills while maintaining long-term clogging resistance, and encapsulating edge drains for critical structures in problematic soils.

INSTALLATION GUIDELINES*

BANK STABILIZATION / ROCK (ARMOR) UNDERLAYMENT Geotextile Placement

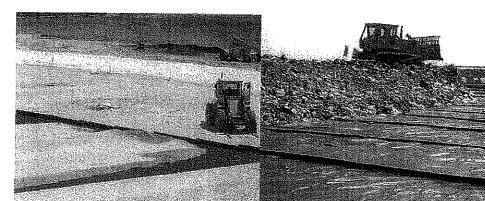
Place the geotextile in close contact with the soil, eliminating folds or excessive wrinkles

both longitudinally and transversely. The geotextile need not be placed in tension before covering with riprap or other materials. Use care in placing the geotextile to avoid possible damage.

The geotextile can be joined by overlapping or sewing. Anchor the geotextile firmly at the top of the slope using an anchor trench. For maximum effectiveness, the trench should be at least 1m (3ft) from the creat of the slope and at least 0.6m (2ft) deep. Thoroughly compact soil in the trench to ensure good anchorage. When placing the geotextile along a stream or other places where water movements are expected, anchor the toe of the geotextile in a similar fashion as at the top to prevent scour beneath it.

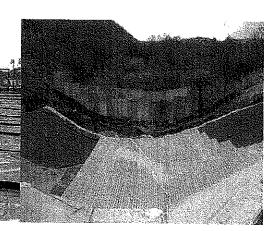
* These guidelines serve as a general basis for installation.

Detailed instructions are available from your TenCate* représentative.





Geografiation Industrial Fabrics Synthetic Grass





%TENCATE Mirafi°

Mirafi® FW Woven Geotextiles

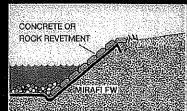
for Engineered Filtration

Property / Test Method	Units	FW300	FW402	FW403	Fivalia	FW500	FW/700
MECHANICAL PROPERTIES							
Wide Width Tensile Strength ASTM D 4595							
MD @ Ultimate	kN/m (lbs/ft)	40.3 (2760)	35.0 (2400)	47.3 (3240)	43.8 (3000)	32.1 (2196)	39.4 (2700)
CD @ Ultimate	kN/m (lbs/ft)	39.4 (2700)	24.5 (1680)	39:4 (2700)	40.3 (2760)	43.8 (3000)	25.4 (1740)
Grab Tensile Strength							
ASTM D 4632 MD @ Ultimate	ALDE A	4705 (460)	400 5 (000)	100+ (405)	4700 (400)	1440 (00=)	a o Ingol
MD & Ultimate CD & Ultimate	N (lbs) N (lbs)	1780 (400) 1491 (335)	1624 (365) 890 (200)	1891 (425) 1558 (350)	1780 (400) 1402 (315)	1446 (325) 1891 (425)	1.6 (370) 1.1 (250)
MD Elongation @ Ultimate	%	15	24	21	15	15	1.1 (2.50)
CD Elongation @ Ultimate	%		10	21	15	15	15
Trapezoidal Tear Strength							
ASTM D 4533 MD	N (lbs)	645 (145)	512 (115)	645 (145)	666 (150)	601 (135)	0.4 (100)
CD	N (lbs)	556 (125)	334 (75)	556 (125)	734 (165)	668 (150)	0.3 (60)
Puncture Strength		,		(,	, ,		**- (*)
ASTM D 4833	N (lbs)	556 (125)	401 (90)	668 (150)	668 (150)	632 (140)	0.5 (120)
UV Resistance after 500 hrs.							
ASTM D 4355	% Strength	90	90	90	90	70	90
HYDRAULIC PROPERTIES							
Apparent Opening Size (AOS) ASTM D 4751	mm (US Sieve)	0.60 (30)	0.42.401	0 40 (40)	n an Iagh	o an (En)	0.010.001
Permittivity ASTM D 4491	sec.1	ຍ.69 (30) 1.50	0.43 (40) 2.1	0.43 (40) 0.96	0.43 (40) 0.90	0.30 (50) 0.51	0.212 (70) 0.28
Percent Open Area	200	1.50	21	u.30	0.50	0,01	U,20
COE-02215-86	%	8	10	6	1	4	4-6
Flow Rate	I/min/m²	4685	5907	2852	2852	1426	733.3
ASTM D 4491	(gal/min/ft²)	(115)	(145)	(70)	(70)	(35)	(18)
Packaging							
Roll Width	m (ft)	3.8 (12.5)	3.8 (12.5)	3.8 (12.5)	4.5 (15)	3.7 (12)	3.7 (12)
Roll Length	m (ft)	91 (300)	91 (300)	91 (300)	91 (300)	91 (300)	91 (300)
Est. Gross Weight	kg (lbm)	100 (221)	76.6 (169)	110 (243)	132 (292)	96 (212)	74 (154)
Area	επ² (γď²)	348 (417)	348 (417)	348 (417)	418 (500)	334 (400)	334 (400)

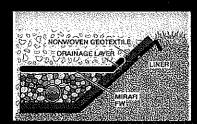
*NOTE: Mechanical Properties and Hydraulic Properties shown are Minimum Average Roll Values (MARV). Apparent Opening Size (AOS)

properties shown are Maximum Average Roll Values. NP - Not Published

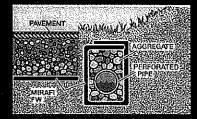
Mireli® FW Woven Geotextiles



Shoreline Erosion Control



Leachate Colletion System



Cut-off/interceptor Drain Along a Roadway

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PDS.PW1009

365 South Holland Drive Tel 800 685 9990 Fax 706 693 4400 Pendergrass, GA 30567 Tel 706 693 2226 www.mirafi.com















Mirafi[®] FW300

Mirafi® FW300 geotextile is composed of high-tenacity monofilament polypropylene yarns, which are woven into a stable network such that the yarns retain their relative position. Mirafi® FW300 geotextile is inert to biological degradation and resists naturally encountered chemicals, alkalis, and acids.

Mechanical Properties	Test Method	Unit	Minimum Average Roll Value		
			MD	CD	
Wide Width Tensile Strength	ASTM D 4595	kN/m (lbs/in)	40.3 (230)	39.4 (225)	
Grab Tensile Strength	ASTM D 4632	N (lbs)	1780 (400)	1491 (335)	
Grab Tensile Elongation	ASTM D 4632	%	20	15	
Trapezoid Tear Strength	ASTM D 4533	N (lbs)	645 (145)	556 (125)	
CBR Puncture Strength	ASTM D 6241	N (lbs)	5563 (1250)		
Apparent Opening Size (AOS)1	ASTM D 4751	mm (U.S. Sieve)	0.60 (30)		
Percent Open Area	COE-02215	%	8		
Permittivity	ASTM D 4491	sec ⁻¹	1.5		
Permeability	ASTM D 4491	cm/sec	0.13		
Flow Rate	ASTM D 4491	l/min/m² (gal/min/ft²)	4685 (115)		
UV Resistance (at 500 hours)	ASTM D 4355	% strength retained		90	

¹ ASTM D 4751, AOS is a Maximum Opening Diameter Value

Physical Properties	Test Method	Unit	Typical Value
Mass/Unit Area	ASTM D 5261	g/m² (oz/yd²)	271 (8.0)
Thickness	ASTM D 5199	mm (mils)	0.9 (35)
Roll Dimensions (width x length)	A-	m (ft)	3.8 (12.5) x 91 (300)
Roll Area		m² (yd²)	348 (417)
Estimated Roll Weight	**************************************	kg (lbs)	100 (221)

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INSTALLATION GUIDELINES FOR GEOTEXTILES USED IN FILTRATION AND DRAINAGE APPLICATIONS

Prepared by

TenCate Geosynthetics North America 365 South Holland Drive Pendergrass, GA 30567

Tel: (706) 693-2226 Fax: (706) 693-2044 www.mirafi.com



INSTALLATION GUIDELINES FOR GEOTEXTILES USED IN FILTRATION AND DRAINAGE APPLICATIONS

GENERAL

This document is prepared to help ensure that a subsurface drainage geotextile, once installed, will perform its intended design function. To do so, the geotextile must be identified, handled, stored, and installed in such a way that its physical property values are not affected and that the design conditions are ultimately met as intended. This document contains information consistent with generally accepted methods of identifying, handling, storing and installing geotextile materials. Failure to follow these guidelines may result in the unnecessary failure of the geotextile in a properly designed application.

MATERIAL IDENTIFICATION, STORAGE AND HANDLING

The geotextile shall be rolled on cores having strength sufficient to avoid collapse or other damage from normal use. Each roll shall be wrapped with a plastic covering to protect the geotextile from damage during shipping and handling, and shall be identified with a durable gummed label or the equivalent, clearly readable on the outside of the wrapping for the roll. The label shall show the manufacturer's name, the style number, and the roll number. Roll identification corresponding to the proposed location of the roll as shown on the construction drawings and as approved by the Engineer, Owner and Contractor can be provided.

While unloading or transferring the geotextile from one location to another, prevent damage to the wrapping, core, label, or to the geotextile itself. If the geotextile is to be stored for an extended period of time, the geotextile shall be located and placed in a manner that ensures the integrity of the wrapping, core, and label as well as the physical properties of geotextile. This can be accomplished by elevating the geotextile off the ground on dunnage and ensuring that it is adequately covered and protected from ultraviolet radiation including sunlight, chemicals that are strong acids or strong bases, fire or flames including welding sparks, temperatures in excess of 60°C (140°F), and human or animal destruction.

Before unrolling the geotextile, verify the roll identification, length, and installation location with the contract drawings. While unrolling the geotextile, inspect it for damage or defects. Repair any damage that occurs during storage, handling or installation as directed by the Engineer. Normally light traffic will not damage the exposed geotextile. However, as a safety precaution, it is recommended that traffic not run on exposed geotextile.

Mirafi

Mirafi® FW-Series Woven Geotextiles High Performance Filtration Fabric

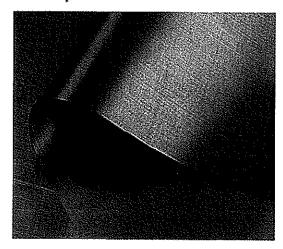




Mirafi® FW-Series Woven Geotextiles

High Performance Filtration Fabric

The Unique Product



Mirafi® FW-Series geotextiles are manufactured using highly specialised fibre technology and processes to produce unique mechanical and hydraulic properties not possible with standard geotextiles, woven or nonwoven. The result is a series of geotextiles that combines the following benefits:

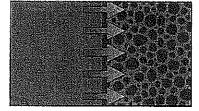
- · High tensile strength
- · High geotextile permeability
- High resistance to compression, thus permeability and pore size remain stable even when subject to high overburden loads
- Simple fabric structure that resists clogging while maintaining flow rates in high gradient and dynamic flow conditions
- Excellent durability and resistance to chemicals in aggressive environments
- Exceptionally high UV resistence
- Excellent survivability or damage resistance during installation

The Functions Performed

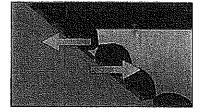
When Mirafi® FW-Series geotextiles are placed in soil, hydraulic and environmental structures they fulfill a range of functions that enhance the performance of these structures.



Separation: preventing the intermixing of soft foundation soils with granular materials thereby maintaining the structural integrity of the granular material.



Filtration: allowing Builds to pass while preventing the migration of soil particles.



Erosion control: preventing the erosion of soil particles due to water flow, surface run-off, or wave and tidal action.

Clogging Resistance

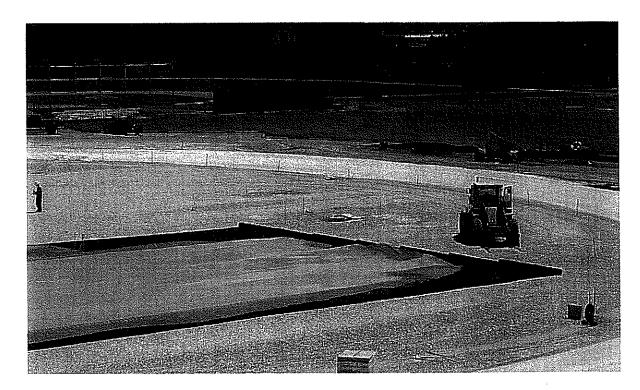
Experience have shown that geotextile clogging may be an important design consideration under the following filtration application operating environment:

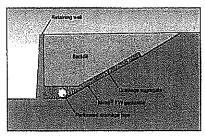
- Poorly graded fine, ophesionless, soils such as losss, rock flour, and stone quarry fines
- · Cohesionless soils consisting of gap-graded, particle-size distributions and functioning under high hydraulic gradients
- Dispersive clays that separate into individual fine particles over time
- High alkalinity groundwater where the slowing of the liquid when it flows through the filter geotextile can cause a calcium, sodium, or magnesium precipitate to be deposited
- High suspended solids in the permeating liquid, as found in turbid river water or dredged water that can build up on, or within, the filter geotextile
- High suspended solids coupled with high micro-organisms content, as in lendfill leachates and agricultural wastes, can combine
 to build up on, or within, the filter geotextile

Mirati® FW-Series geotextiles, with a simple and open structure, offers high permeability with no complex pore space to trap particles within. They have relatively much smaller specific surface area for chemical deposits and biofilm growth. Thus Mirati® FW-Series geotextiles have superior resistance to clogging unmatched by any conventional geotextiles in the market.

Subsurface Drainage Applications

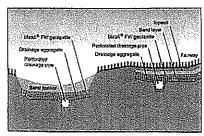
Mirafi® FW-Series geotextiles are used as filter layer for a wide range of subsoil drainage structures; including trench drains, horizontal drainage blankets, vertical drainage behind retaining structures, chimney and toe drains to provide seepage control for earth dams and levaes. Due to their high permeability even when under low hydraulic gradient conditions, they are ideally suited for sports ground drainage applications, where it is important to be able to resume play within the shortest possible time after heavy rain.





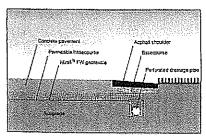
GROUND WATER SEEPAGE CONTROL

The uncontrolled movement of groundwater can be detrimental to geotechnical structures by reducing effective shear strengths in soils, lubricating failure planes, contributing to liquefaction during earthquakes and promoting soil piping. Mirafi® FW-Series geotextiles are used as filters in subsoil drainage systems for even the most problematic soils as well as groundwater seepage conditions.



RAINWATER INFILTRATION CONTROL

Sports grounds require drainage of surface ponding of water within the shortest possible lag time after rain for early resumption of use or play. Often, that requires a drainage blanket close to the ground surface, with a highly permeable and efficient filtration system as well as minimal clogging risk over time. Mirafi® FW-Series geotextiles are ideal candidates for such applications.

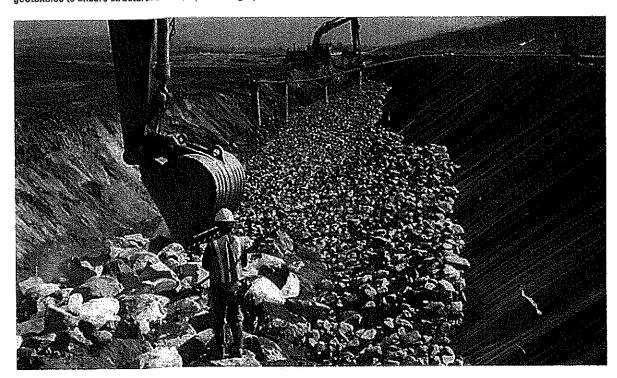


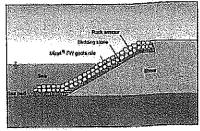
PERMEABLE PAVEMENT BASECOURSES

For pavements designed with permeable basecourses, these basecourses need to function structurally as well as hydraulically to drain away surface infiltration and groundwater seepages from the subgrade. The high strength Mirafi® FW-Series geotextiles will provide excellent ground stabilisation benefits in addition to performing the filtration function required over the lifespan of the pavement.

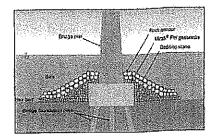
Marine Applications

In high gradient shoreline applications, the quick release of hydrostatic pressure through the geotextile is critical to long-term performance. Due to their low clogging potential, Mirafi® FW-Series geotextiles are also ideally suited as filter layers between soil and rock dykes as well as under armour protection layers. Mirafi® FW-Series geotextiles are extremely robust and can withstand high installation stresses. They can be easily prefabricated into large panels for quick deployment. This is done by seaming adjacent rolls of geotextiles to ensure structural continuity and integrity.





Parabolis April Pri potentia



REVETMENTS

Mirafi® FW-Series geotextiles are uniquely engineered filter geotextiles that exhibit a consistent and simple pore structure along with high permeability. This makes them suitable as revetment filters for problematic soils and sands in difficult environments where quick and unimpeded release of pore water pressure is required. Mirafi® FW-Series geotextiles can be installed with ease. They have excellent resistance against ultraviolet radiation to ensure minimal loss of strength during installation exposure.

RECLAMATION DYKES

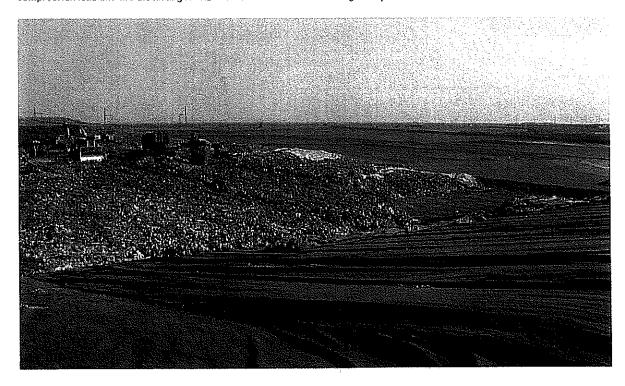
Dykes prevent soil washout by waves and currents during land reclamation works in marine environment. Mirafi[®] FW-Series geotextiles prevent the loss of reclamation fill through the permeable reclamation dykes, which can be an important issue especially in an environmentally sensitive area. Mirafi[®] FW-Series geotextiles with high permeability will ensure rapid dewatering of dredged reclamation fill.

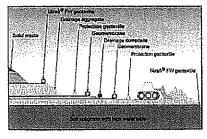
SCOUR PROTECTION LAYERS

Mirafi® FW-Series geotextiles act as filtration layer underneath scour protection annour layers. They can be prefabricated into large and unique paneling for easy underwater deployment. The high tensile strength and robust Mirafi® FW-Series geotextiles can resist high installation stresses that are normally associated with underwater installation of filtration geotextiles.

Landfill Applications

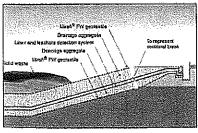
Mirafi® FW-Series geotextiles with high tensile strength are used as support layers over soft subgrades, where they act as separator and filter, before landfill liner systems are constructed. Due to their low clogging potential, they are also ideally suited as leachate filter layers prior to placement of solid wastes. Planar drainage geocomposites are often used for subsoil drainage, gas transmission and leachate detection in liner systems in landfills. Mirafi® FW geotextiles will resist caving into the drainage core space even under high compression load and are the ideal geotextiles for fabrication of the drainage composites.





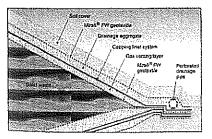
SUBGRADE STABILISATION AND DRAINAGE LAYER FILTRATION

For landfills constructed on soft ground, subgrades may need to be stabilised prior to installation of liner systems. Often, the subgrade stabilisation platform layer is required to perform a long term subsoil drainage function as well. Mirali® FW-Series geotextiles with high tensile strength and good hydraulic properties are ideal for soft subgrade stabilisation cum drainage layer filtration in landfill engineering.



LEACHATE FILTRATION

Studies have shown that the magnitude of decrease in leachate filtration gentextile permeability in landfills depends on the openness of the gentextile, the flow rate and the concentration of the leachate. Mirafi® FW-Series gentextiles engineered with even pore sizes and a high degree of openness are the gentextiles of choice for leachate filtration in landfills.



LANDFILL COVER SYSTEMS

The primary purpose of a landfill cover is to isolate waste materials from the environment by minimising the infiltration of surface water, preventing human and animal contact with waste materials, and controlling landfill gases. Mirafis FW-Series geotextiles are ideal as filters used within cover systems for rapid removal of infiltrating water as well as generated gases from the decomposing waste matters within the landfills.

Filtration Design (1)

Hydraulic design criteria

There are two fundamental geotextile properties that govern how it behaves hydraulically, namely opening size (relating to the soil retention criterion) and water permeability (relating to the permeability criterion). Table 1 may be used for the hydraulic design of Mirafi[®] FW-Series woven geotextiles as filters and are applicable for subsurface drainage and marine applications.

Soil retention where the soil to be filtered is predominantly granular soil where the soil to be filtered is predominantly silty soil where the soil to be filtered is predominantly cohesive soil	Drainage applications $O_{50} \leq O_{65}$ $O_{50} \leq 2O_{45}$ $O_{50} \leq 0.22$ mm	Marine applications $O_{50} \leq D_{50}$ $O_{50} \leq D_{50}$ $O_{90} \leq 0.22$ mm	
2. Permeability	k ₀ ≥ A k ₅	$k_3 \ge k_s$	

Notes:

- (a) k_0 denotes the geotextile permeability or velocity index
- (b) ks denotes the permeability of the soil to be drained
- (c) On denotes the geotextile characteristic opening size
- (d) Do denotes the soil particle size for which 50% are smaller
- (e) D₁₅ denotes the soil particle size for which 85% are smaller
- (f) A denotes the safety factor applied for permeability (for normal applications, A = 1; for high clogging risk applications, A = 10)

Mechanical design criteria

In addition the filter geotextile must also survive the installation process (relating to the mechanical criteria). If the geotextile does not have adequate mechanical properties, it may become punctured or torn during installation resulting in adverse effects on its hydraulic performance. The mechanical property requirements of the geotextile filter are related to the types and magnitudes of the stresses imparted by the permeable drainage media in contact with the geotextile lilter. Most applications involve the filter geotextile to be in contact with stones. The installation for subsurface drainage applications typically involves either stones dropped directly onto the geotextile (eg. trench drains) or stones tipped onto a stabilised aggregate platform that is extended further by dozing the stones over the edge of the platform (eg. subsurface blanket drains). The installation for erosion control systems typically involves either stones dropped directly onto the geotextile (eg. revetments and scour protection layers) or the geotextile is placed after the stones have been installed (eg. reclamation dykes). When stones are dropped directly onto the geotextile, the mechanical strength requirement would depend on the size of stone and the height that it is dropped from. When stones are dozed from the edge of an aggregate platform, the mechanical strength requirement would depend on the size of stone and the subgrade CBR strength beneath the aggregate platform.

Operating spectra of Mirafi® FW-Series geotextiles as filters for subsurface drainage applications

For a specific geotextile of known mechanical properties, it would be possible to develop an operating spectrum for subsurface drainage applications with a specific mode of installation of geotextile. Figure 1 shows the operating spectra of Mirafi® FW-Series geotextiles for use as filter layer at the underside of blanket drains. Figure 2 shows the operating spectra of Mirafi® FW-Series geotextiles for use as filter layer in trench drains.

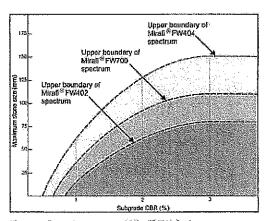


Figure 1: Operating spectra of Mireff® FW-Series geotextiles for use at the underside of blanket drains

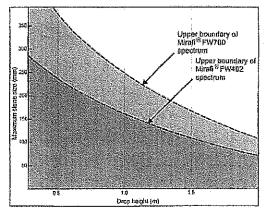


Figure 2: Operating spectra of Mirali® PW-Series geotextiles for use in trench drains

Filtration Design (2)

Operating spectra of Mirafi® FW-Series geotextiles as filters for marine applications

For a specific gentextile of known mechanical properties, it would be possible to develop an operating spectrum for marine applications with a specific mode of installation of geotextile. Figure 3 shows the operating spectra of Mirafi® FW-Series geotextiles for use as filter layer in reverments and scour protection applications. Figure 4 shows the operating spectra of Mirafi® FW-Series geotextiles for use as filter layer between reclamation dykes and fill.

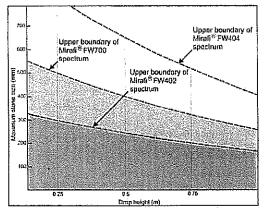


Figure 3: Operating spectra of Mirali® FW-Series geotextiles for use in revetents and scour protection

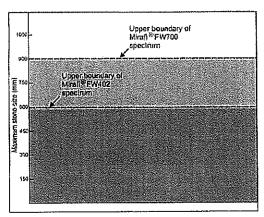


Figure 4: Operating spectra of Mirali^a FW-Series geotextiles for use between reclamation dykes and fill

Leachate filtration in landfills

The role of geotextile filter in leachate drainage and collection system is to allow adequate leachate flow from the solid waste through to the drainage blanket and at the same time prevent or reduce clogging in the drainage gravel and pipes. The use of geotextile as a filter above the drainage gravel has been reported to result in less clogging than that observed in areas with no geotextile filter (Rowe et al., 2004).

Chemical and microbiological clogging is a critical issue for leachate filter geotextiles in landfills. The rate of reduction of geotextile permeability due to chemical and microbiological clogging is dependent on the initial pore size and the solid surface area that the leachate will come into contact with while flowing through the geotexile. Woven monofilament geotextiles (eg. Mirafia FW-Series geotextiles) are the preferred engineering choice for leachate filtration, Giroud (1996) has discussed the issue of clogging as part of a broad review of filter design. He tentatively recommends that sand and nonwoven filters should not be used even if the waste has been stabilised to produce low strength leachate by pretreatment. Rather, he recommends the use of monofilament woven geotextiles. Percent opening area (POA) should be an additional specification item for leachate filter geotextiles. Koerner and Koerner (1995) recommended that for mild leachate, monofilament woven geotextiles should have a minimum POA of 10%. For more severe leachate conditions, the minimum POA of 15% should be specified as per the recommendation of Giroud (1996).

Leachata filter geotextiles are sometimes left uncovered for significant periods to time. UV resistance of geotextile is an important consideration and should also be a specification item for leachate filter geotextiles. It is recommended that a strength retention of 90% according to the UV resistance test ASTM D4355 be specified.

Filtration is a critical element in design and geotextile filters must not be selected on cost alone. Often, the cost of geotextile filters is an insignificant contribution to the overall project cost but the consequence of problems associated with use of an inadequate geotextile filter can be very significant.

References

Giroud, J.P. (1996). Granular Filters and Geotextile Filters, Proceedings Geofilters '96, pp. 565-680.

Koerner, R.M. & Koerner, G.R. (1995). Leachate clogging assessment of geotextile (and soil) landfill for filters, US EPA Report, CR-819371, March.

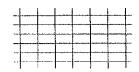
Rowe, R.K., Quigley, R.M. & Booker, J.R. (2004). Barrier Systems for Waste Disposal Facilities, 2nd Edition, Spoon Press: London & New York, 978 pgs.

9.6 Appendix F

Technical Properties of the
 Steel Mesh Material – Golik 228G



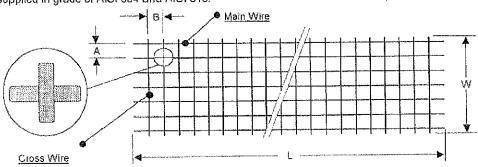
GALVANIZED / STAINLESS STEEL MESH 鍍鋅 / 不銹鋼網

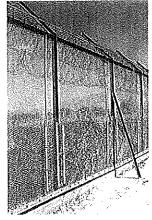


Golik Reference No. 高力編號		Diameter 鍍鋅線規格		Pitch 網眼規格		Sheet Size 網片規格			Weight
		Main 直	Cross 横	Main 直	Cross 横	Width 闊		Length 長	簠 量
Galvanized Steel				(A)	(B)	(W)	Х	(L)	
鍍鋅	不銹鋼	(mm)	(mm)	(mm)	(רוזנח)	(Metre)	,	(Metre)	(kg/m2)
21G	218	4.00	3.00	50	25	2.1	X	3.6	4.18
210G	210\$	3.00	3.00	50	50	2.1	X	3.6	2.20
⇒> 228G	2288	4.00	4.00	50	50	2.1	Х	3.6	3.96
31G	318	4.00	3.00	75	25	2,1	X	3.6	3.52
310G	3108	3.00	3.00	75	75	2.1	х	3:6	1.46
3110G	31105	3.00	3.00	75	25	2.1	Х	3.6	2,93
310aG	-	3.20	3.20	75	75	2.1	Х	3.6	1.68
410G	4108	3.00	3.00	100	100	2.1	Х	3.6	1.11
48G	488	4.00	4.00	100	100	2.1	Х	3.6	1,98
1111G	11118	3.00	3.00	25	25	2.1	Х	3.6	4.40
1112G	11128	2,70	2.70	25	25	1.2	Х	2.1	3.64
3315 *	- +	1.50	1.50	75	75	1.8	X	30.0	0.36
D31 *	D31S *	2.00	2.00	100	100	1.8	Х	60.0	0.50
E31 *	E31S ·	2.00	2.00	50	50	1.8	X	30.0	0.99
D49 *	D49S *	2.50	2.50	100	100	1.8	X	50.0	0.77
E49 *	E495 ·	2.50	2.50	50	50	1.8	Х	20.0	1.54
E49a (2212) *	E49aS *	2.70	2,70	50	50	1.8	×	20.0	1,80
1520G *	1520S *	1.50	1.50	20	20	0.915	X	30.0	1,40
1117G *	1117S *	1.50	1.50	25	25	0,915	×	30.0	1,12
1118G *	1118S *	1.20	1.20	25	25	0.915	Х	30.0	0.72
1119G ⁴	11198 *	1.00	1.00	25	25	0.915	Х	30,0	0.48

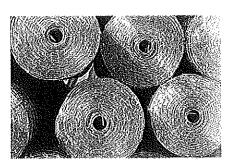
Remark: (1) "" Types of mesh are supplied in form of rolls.

(2) Stainless Steel Mesh is supplied in grade of AISI 304 and AISI 316.

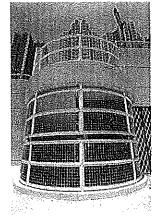




Galvanized Mesh used in Fencing 使用於闡稱之皴評網



Galvanized Mesh in rolls 卷裝鍍锌熵



Other usage of Galvanized Mesh 鍍锌網之其它使用方法



INTRODUCTION 公司簡介



Golik Metal Manufacturing Co., Ltd. was established in 1977 and rapidly emerged as one of Hong Kong's leading manufacturers and suppliers of Welded Steel Wire Fabric and steel mesh related products used in the building and civil construction works.

Our experience has been acquired over 25 years of manufacturing Welded Steel Wire Fabric. During the Period, we have produced over 250,000 tons of Fabric and related products destined for most projects in Hong Kong, Macau and China.

Golik had successfully acquired the qualification of ISO 9002 Certification in 1995 and ISO 9001: 2000 in 2003. In addition, Golik had been approved as Quality Assured Stockist in 1998, for reinforcing steel bars.

This brochure is intended to provide product information, material specifications and some technical details of Welded Steel Wire Fabric for Architects, Designers, Engineers, and Contractors.

高力金屬製品廠有限公司創立於1977年。現已發展成為香港主要的熔接 鋼筋網生產商及其它有關之鋼網產品供應商。

我們已有超過 25 年生產及供應熔接鋼筋網的經驗。其間已生產超過 250,000 噸各種熔接鋼筋網供應香港、澳門及中國地區的各項大小房屋 及基建工程。

高力於一九九五年成功獲取 ISO 9002 之國際認証,並於二零零三年提升 為 ISO 9001:2000 年版本之審核驗証:在一九九八年則通過 Quality Assured Stockist 認証,成為認可之熱軋鋼筋供應商。

這產品目錄主要是提供所生產鋼筋網之標準及規格,以及一些使用的技術 資料,以加深各有關之技術人員(則師、設計人員、工程師)及承建商 對熔接鋼筋網之了解。



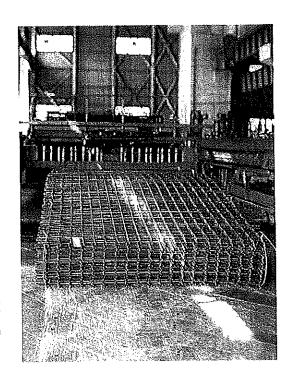
OUR PRODUCTS 產品介紹



BENEFITS OF USING GOLIK FABRIC 高力鋼筋網的優點

In an environment of increased site-labour cost, Golik Fabric provides Developers, Designers, Engineers and Contractors a convenient and economical steel reinforcement for concrete structures. Golik produces wide range of mesh products include Standard Fabric, Non-standard Fabric and tailor-made Engineered Fabric. Other products such as galvanized finemesh, galvanized wire mesh and hard-drawn wires etc.

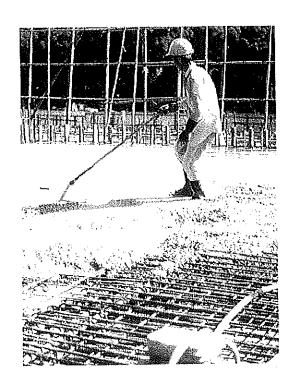
在目前建築業勞工成本上升情況下,高力鋼筋網給發展商,設計師、 工程師及建築商提供了一種使用於混凝土結構上之經濟、方便及高效 能的建築材料。我們的產品包括標準、非標準及特定規格鋼筋網,其 他產品包括有鍍鋅電焊網及冷拉鋼筋等。



GOLIK FABRIC FOR CONCRETE REINFORCEMENT 高力鋼筋網用於混凝土結構

Golik Fabric is a prefabricated steel product which replaces traditional steel cutting and fixing. The higher strength of the Golik Fabric can considerably save the quantity of steel used on a project.

高力鋼筋網主要是用以代替傳統人手裁剪及固定鋼筋的建築方法。使 用高強度性能的高力鋼筋網代替傳統方法可以節省鋼材。





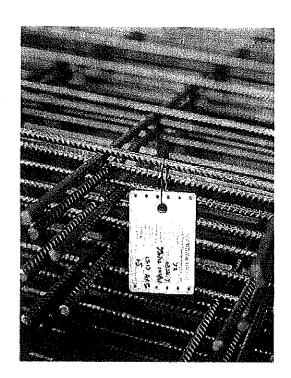
APPLICATIONS 用途



GOLIK FABRIC IS QUALITY STEEL FIXING 高力鋼筋網能保証工程質量

The spacing of the steel wires is uniformly controlled, as Golik Fabric is produced by fully computerized mesh making machines. Each wire intersection is welded with a controlled weld, not loosly fixed with tying wire. Golik Fabric eliminates human error in manual steel fixing. Golik Fabric is widely used for the following applications: Paving, Buildings, Concrete Pipes, Shaped Fabric, Precast Components etc.

高力鋼筋網的鋼筋排放是標準化及機械化。使用標準化的鋼筋網可以 大大減少由人手綁扎而做成的錯漏。高力鋼筋網片已廣泛地被使用 於:路面地台、高層建築物、水泥管、混凝土預製件等。



PAVING 路面及地台

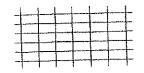
Concrete pavements are exposed directly to atmospheric conditions, expanding and contracting with every change of temperature or moisture condition. Golik Fabric functions as shrinkage reinforcement, permitting the transfer of internal stresses and loads, maintaining an even surface, and safeguarding the strength and durability of the pavement.

一般混凝土路面趨裂的主要原因是受到溫度及濕度變化而澎脹或收縮。高力鋼筋能有效地加強路面之強度及平均分散路面所承受之壓力,有效地減少混凝土路面出現龜裂之情況。





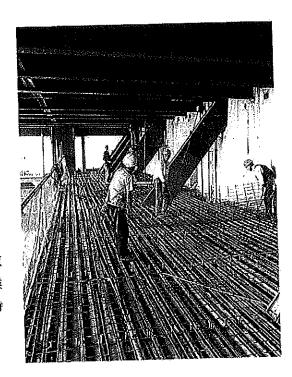
APPLICATIONS 用途



BUILDINGS 高層建築物

Golik Fabric is used successfully and economically in practically every form of concrete building such as footings, slabs, walls, staircases, refuse chutes. Golik Fabric is adaptable for use for all types of building designs, including public housing, office buildings, schools, hospitals, industrial and commercial buildings, airport hardstanding's, apartments and other residential buildings.

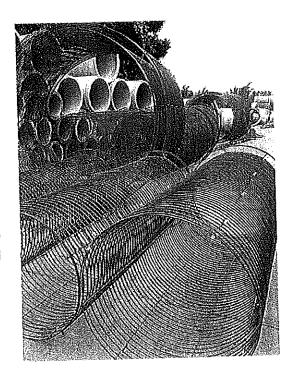
高力鋼筋網在高層建築工程中代替普通鋼筋都有非常成功及滿意的效果。工程包括有公共房屋、政府辦工大樓、學校、醫院、工業及商業 大慶等。從數據顯示,使用高力鋼筋網能夠節省大量人手及施工時 間。



CONCRETE PIPES 預製水泥管

Golik Fabric and Golik Hard Drawn Wire are standard reinforcing materials used in the manufacture of concrete pipes. Welded steel fabric is used because of its high strength and consequently, less material is required. If mild steel bars are used in the same application, about 40% more steel is required.

高力鋼筋網及冷拉鋼筋用於生產預製大型水泥管是一種堅固及標準化之材料。由於熔接鋼筋網的抗拉強度高,在製造同一產品時,比使用普通圈鋼節省高達 40% 之材料。





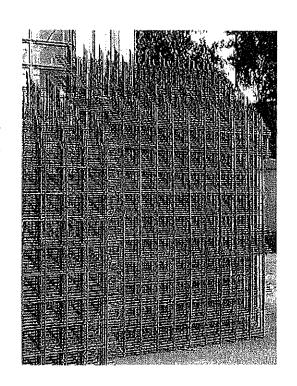
APPLICATIONS 用途



SHAPED FABRIC 成型鋼筋網

Golik Fabric can easily be bent to required shapes, U-shape or L-shape or trapezoidal to reinforce concrete walls, panels, floor slabs or drains. Use of shaped fabric ensures better quality workmanship, lower steel wastage and higher productivity.

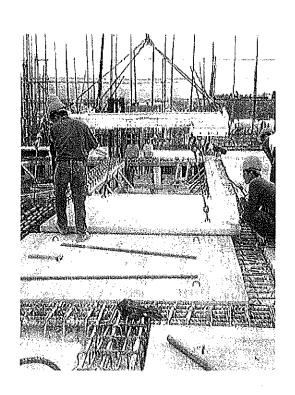
高力鋼筋網可以加工屈成各種形狀如 U 型、L 型或其他特別形狀;以配合設計不同之結構混凝土牆、預製牆、樓面及水渠等。使用已加工成形之鋼筋網可以保証工程質量,減低鋼材損耗及能提高效率。



PRECAST COMPONENTS 預製混凝土產品

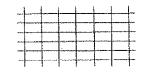
The quality of construction work has improved significantly with the use of precast components. Golik Fabric is widely used in precast components ranging from architectural precast facades, parapet walls, lightweight partition panels, sun shades, staircases, refuse chutes, planks (slabs), water tanks, secondary roofing, U-drains and box culverts etc.

在建築工程中使用預製混凝土件可以把工程質量大大提高。高力熔接 鋼筋網是預製混凝土產品最好的結構材料;已被廣泛地使用於大部份 鋼筋混凝土件如樓宇外牆、間格牆、簷蓬、樓梯及樓面扳等。





SPECIFICATIONS 標準



CONFORMITY TO INTERNATIONAL STANDARDS 符合國際標準

Golik Fabric is manufactured in accordance with the following standards:

- BS4482 "Cold Reduced Steel Wire for the Reinforcement of Concrete"
- BS4483 "Steel Fabric for the Reinforcement of Concrete"
- BS4466 "Scheduling, dimensioning, bending and cutting of steel reinforcement for concrete"
- ASTM A82 "Steel Wire, Plain, for Concrete Reinforcement"
- ASTM A185 "Steel Welded Wire Fabric, Plain, for Concrete Reinforcement"

高力鋼筋網是按照以下標準生產:

- 英國標準 BS4482:1985
- 英國標準 BS4483:1985
- 英國標準 BS4466:1989
- 美國標準 ASTM A82
- 美國標準 ASTM A185

TENSILE PROPERTIES 拉伸特性

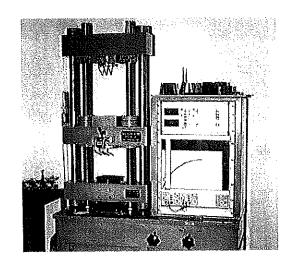
The British Standards BS4482:1985 & BS4483:1985, requires that the cold-drawn steel wire used in the Welded Steel Fabric must have a minimum proof stress of 460N/mm².

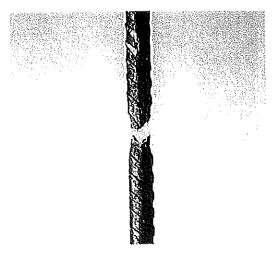
英國標準 BS4482:1985 及 BS4483:1985 要求用作生產熔焊鋼筋網的 "冷拉鋼筋"之屈服強度不少於 $460N/mm^2$ 。

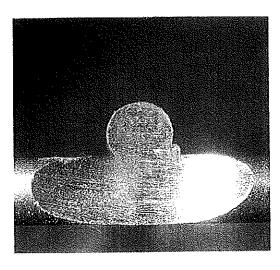
WELD SHEAR 熔接點強度

Golik Fabric is welded into secure mats of reinforcement. The shearing load required to produce failure of a welded intersection is not less than 0.25 Afy where A is the nominal cross-sectional area of the smaller wire and fy = $460N/mm^2$.

高力鋼筋網是利用電焊方法將縱橫鋼筋熔接。熔接點的剪斷強度要求不低於 0,25 Afy、A是較小的鋼筋之橫切面積、fy是等於460N/mm^{2。}

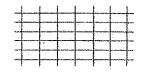








SPECIFICATIONS 標準



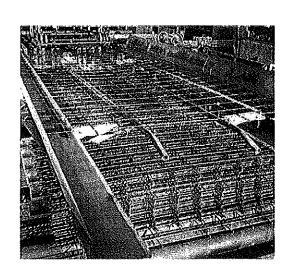
GOLIK FABRIC

高力鋼筋網

Golik Fabric is prefabricated steel reinforcement consisting of a series of parallel, longitudinal, cold-drawn high-yield steel wires welded at regular intervals to transverse wires. Golik Fabric is manufactured on automatic welding machines, ensuring uniform spacing of wires providing consistent cross sectional areas of steel.

高力鋼筋網是使用經過冷拉處理而成之高抗拉力鋼筋·進行有規則之 縱橫方向排列後焊接而製成的。

高力鋼筋網是使用大型自動焊接機,按照標準大批量焊製成鋼筋網片;使用電腦控制之焊接機能保証生產出質量及規格統一之鋼筋網片。

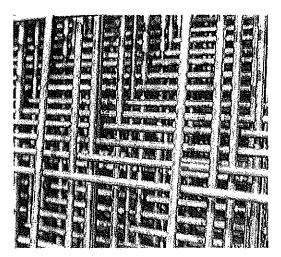


PLAIN ROUND STEEL FABRIC

光面鋼筋網

Plain round Steel Fabric has been used as prefabricated reinforcement for reinforced concrete construction around the world for more than sixty years.

光面鋼筋網片使用於鋼筋混凝土在世界各地建築工程方面已有超過60 年歷史。

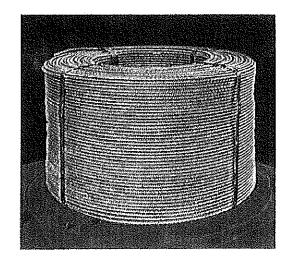


DEFORMED STEEL WIRE

帶肋鋼筋

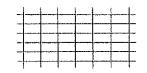
Deformed Steel Wire is used as reinforcement for various concrete elements and structures either as wire, cut into lengths, or bent into the required shape to fix into the concrete. Deformed Wire complies to all the requirements BS4482, BS4466 and BS4449 weldable quality steel reinforcement. The deformations improve the "local bond" of the steel bars in the concrete.

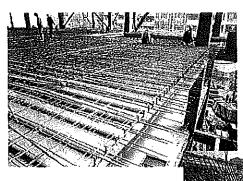
帶肋鋼筋已廣泛地用於鋼筋混凝土方面,可以剪切成長短及屈成不同形狀。帶肋鋼筋符合 BS4482, BS4466及 BS4449 標準,帶肋鋼筋可以增強鋼筋在混凝土中的"附著力"。



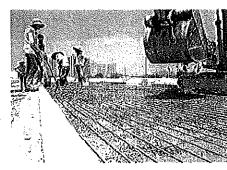


APPLICATIONS OF FABRIC 鋼筋網應用



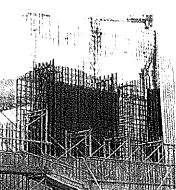


Floor Making of Buildings 多層大厦之樓面錯設

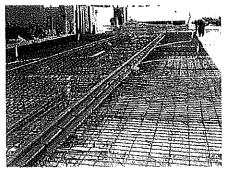


Channel of Drainage 河道骨架

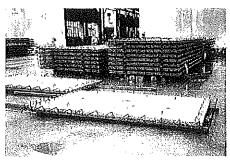
Paving of Motor way 新設行單公路



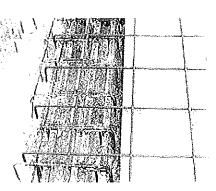
Protecting Wall Constructing 保護腦之建造



Concrete Pavement 混凝土地台



Semi-Precast Slabs 預製樓面板



Wall and Slab intersection 腦身與機面接合



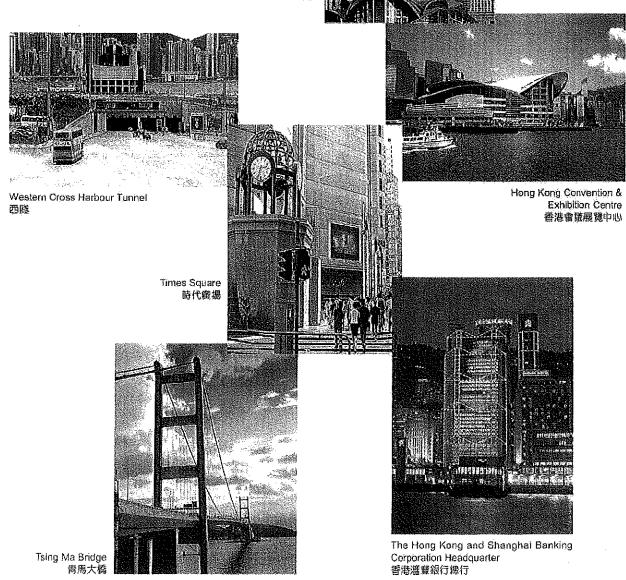
PROJECT REFERENCES 参予工程





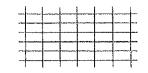
Central Plaza 中環廣場

Hong Kong International Airport 香港國際機構





PROJECT REFERENCES 参予工程



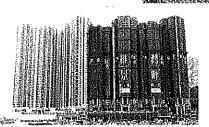


Tai Po Water Treatment and Pumping Work 大埔抽水站工程

Tseung Kwan O MTR Depot 將軍澳地鐵單廠



Yau Tong No.2 Reservoir 油塘二號水灘



Ocean Shore Phase I & II 推景淵辟第一及二期

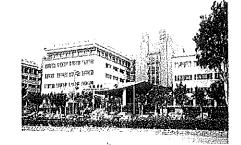


Tseung Kwan O Choi Ming Court 器單澳彩朗菊



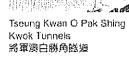
North District Hospital

北區醫院





Yau Tong Phase 5 油塘 5 期





Sheung Shul Slaughterhouse 上水屠房



QUALITY ASSURANCE 質量保證





§555 SGS United Kingdom Ltd. Yarsley International Certification Services

ASSESSMENT SCHEDULE

Ω5187

Assessment Standard:

(\$0 \$00) : 2000

Серевану:

Gol & Metal Industrial Co., Ltd. Gol & Metal Manufacturing Co., Ltd. Gol & Steel Co., Ltd.

Location

Suite 5505, Careral Plane, 18 Histour Pland Watchel, Hong Kerig

3 Dei Sning Street, Fei Po Industrial Littelle Tel Po, N. T., Hong Kong

DOT32: Tang Hang Road, Lut 775-777 Tuen Mus, M. T., Hoog King

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Authorises by

July John To Director torus No. 7

06 March 2009 Page Tail T

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Golik Steel Co., Ltd.

Hong Kong

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SGS Hong Kong Lieuted International Certification Services

ASSESSMENT SCHEDULE

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Suita 5505, Central Pieze, 18 Harbour Road Wandlei, Hong Kong

3 Daj Shing Street, Tex Polindostrial Estate Tex Po. N. F., Herry Kong

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00132, Tong Heng Read, Lot 779-777 Tuen May, N. T., Hong Kang



SGS Hong Kong Limited Internetional Certification Services

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Golik Metal Industrial Co., Ltd. Golik Metal Manufacturing

Co., Ltd.

Golik Steel Co., Ltd.

Hong Kong

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06 March 7003 Page 1 of 1

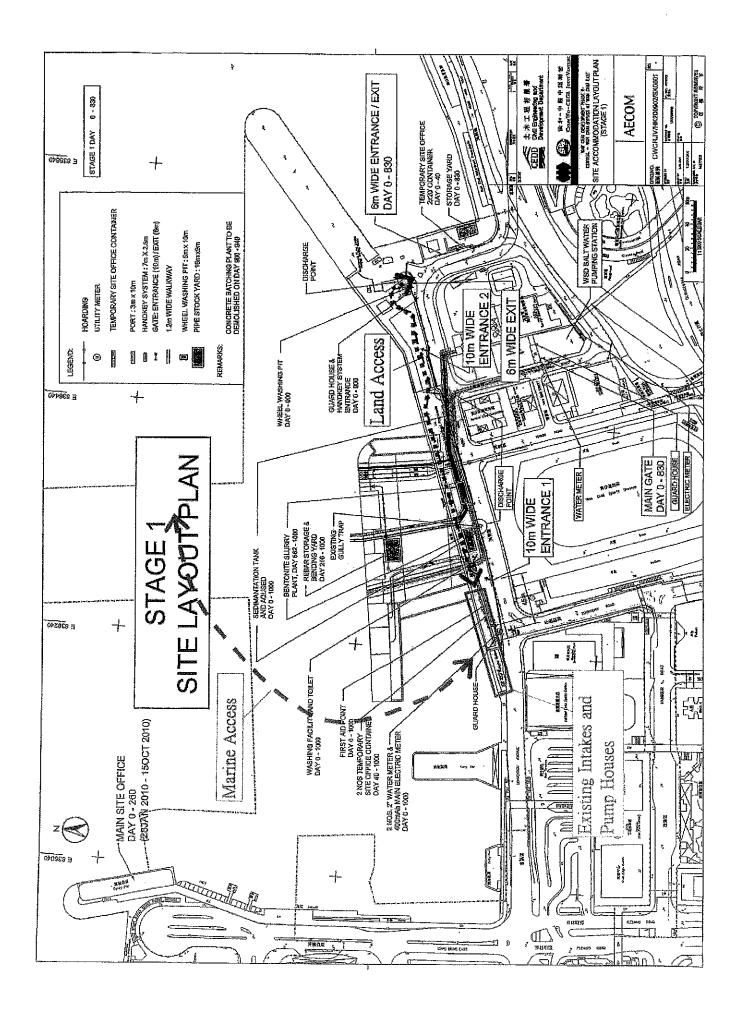
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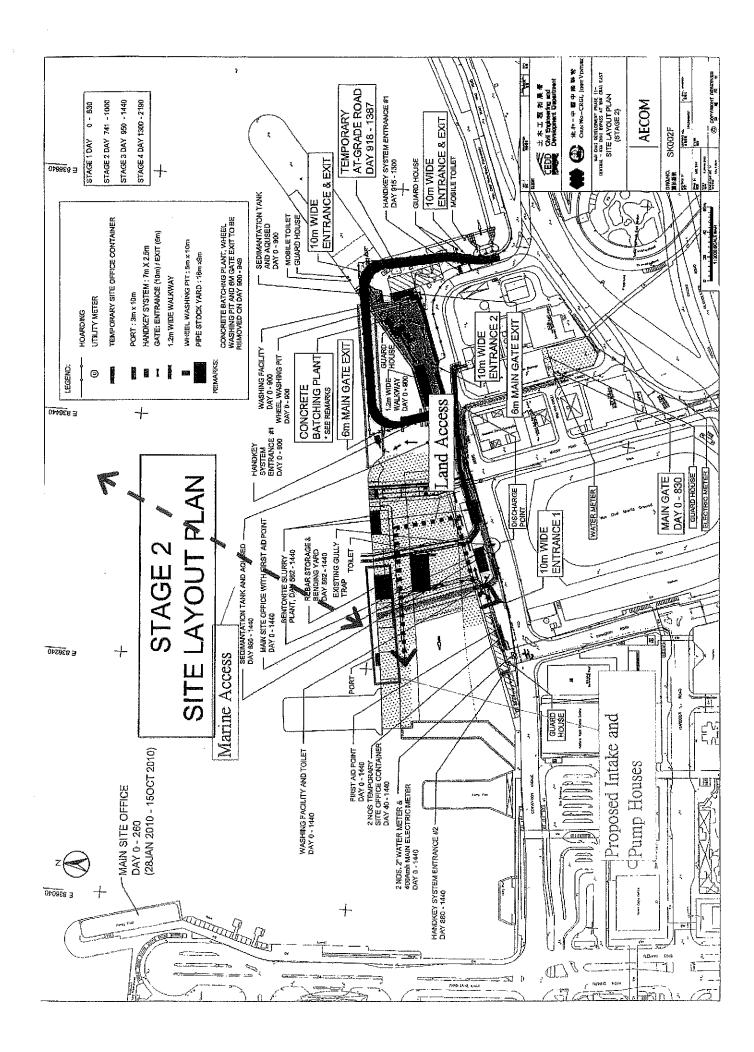
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9.7 Appendix G

- Access of Environmental Team to carry out water measurement and sampling







Lam Geotechnics Limited

Ground Investigation & Instrumentation Professionals

Ref

G1001/CS/L069/FEP-03/356/2009

Date

20 April 2010

Chun Wo - CRGL Joint Centure 5C, Hong Kong Spinners Industrial Building, Phase I, 602 - 603 Tai Nan Street, Cheung Sha Wan

Kowloon

Attn: Project Manager

Dear Sir.

Contract No. HK/2009/05 Wanchai Development Phase II and Central-Wanchai Bypass Silt Screen Deployment Plan (Revision A) under FEP-03/356/2009

Referring to the Chun Wo - CRGL Joint Venture submission dated 12 April 2010 we have reviewed your submitted details and hereby certified this submission in accordance with Condition 2.9 of FEP-03/356/2009.

Should you have any enquiry, please feel free to contact the undersigned at 2839 5666.

Yours faithfully,

Raymond Dai

Environmental Team Leader

C.C.

CEDD

- Mr. Patrick Keung

(By Email)

AECOM

- Mr. David Kwan

(By Email)

ENVIRON

- Mr. David Yeung

(By Email)









Ref.: AACWBIECEM00_0_0137L.10

21 April 2010

Chun Wo – CRGL Joint Venture 5C, Hong Kong Spinners Industrial Building Phase 1 601-603 Tai Nan West Street Cheung Sha Wan Kowloon By Post and E-mail

Attention: Mr. Cecil Cheng

Dear Sir,

Re: FEP-03/356/2009

Contract No. HK/2009/02

Wan Chai Development Phase II - Central-Wan Chai Bypass at Wan Chai

East

Silt Screen Deployment Plan (Rev. A)

Reference is made to Chun Wo - CRGL Joint Venture's submission of Silt Screen Deployment Plan (Rev. A) dated 12 April 2010 for our review and comment.

Please be informed that we have no adverse comments on the captioned submission. We also write to verify the captioned submission in accordance with Condition 2.9 of FEP-03/356/2009.

Thank you for your kind attention.

Yours sincerely,

David Yeung

Independent Environmental Checker

Ç.C.

CEDD

Mr. Patrick Keung

by email

AECOM

Mr. David Kwan

by email

LAM

Mr. Raymond Dai

by email

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